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This listing of claims will replace all prior versions and listings of claims in this application.

18. (Currently Amended) Intake manifold (1) comprising a manifold chamber (21), a plurality of intake pipes (2) in the form of duct portions connecting the manifold chamber (21) with the heads and a device for regulating flow in said intake pipes comprising at least a control shaft (4) and valves (3) supported by said control shaft (4), said flow regulation device being integrated into the structure of manifold (1) and being rotatably mounted into bearings (6), said manifold (1) consisting of at least two complementary parts (1", 1'") joined one to the other, wherein the two parts (1", 1'") form complementary portions at least of said chamber (21), the bearings (6) being formed integrally with at least one of said parts (1", 1'") in an assembly area of said parts (2', 2" or 1", 1'") outside said intake pipes (2).

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